

Work Order ID 50614

July 17, 2009



Page 1

Item ID:

Revision ID:

Item Name:

Draw Nbr:

Revision Nbr:

Start Date: 07/17/2009 9: Start Qty: 1.00

Required Date: 07/20/2009 Reqd Qty: 1.00



Reference: ECN09-606

Cust Item ID:

Customer ID:

Description: ADD PAPERWORK TO KITS IN STOCK

RELEASE BRAZILIAN STC: 2009S05-17 & 2009S05-18 DATED 09-05-29

PER ECN 09-606

Sales Order:

FAASTC SH 989 NE
SH 990 NE } PER ECN 09-632

- 7x D350-567-013 ✓
- 7x D350-567-015 ✓
- 1x D350-567-021 ✓
- 3x D350-567-023 ✓
- 8x D350-567-025 ✓ 3 Hong Kong 5 main
- 4x D350-567-111 ✓ 1 Hong Kong 3 main
- 1x D350-567-117 ✓
- 2x D350-567-031 ✓

33

QC21 09/07/29

W 09.07.28

9/1/08
SQ

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 09.06.03	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 09- 606
Product No.: D350-567		Created By: KJ	Approved By: <i>[Signature]</i>	
Product Name: Vertical Reference Window		Checked By: <i>[Signature]</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	N		
Production Document Control	Y	JLD	
Customer Technical Support	N		

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:
New Brazilian stc

Documents Affected:
Release Brazilian STC: 2009S05-16, 2009S05-17 & 2009S05-18 dated 09.05.29

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3		N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	N			
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.06.03 <i>[Signature]</i>
10	Update Controlled PDF Files	N			
11	Update Master Document List (MDL)	N			
12	Update Document Record (DR)	N			
13	Update Product Development Summary	Y	KJ		09.06.03 <i>[Signature]</i>
14	Update QSI-021 and/or STC Approval List	Y	KJ		09.06.03 <i>[Signature]</i>
15	Update Parts / STC Database	Y	KJ		09.06.03 <i>[Signature]</i>
16	Update / Verify ARC Database	Y	KJ	#4	09.06.03 <i>[Signature]</i>
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		09.03.06 <i>[Signature]</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
22					
23					

Description / Action: Add stc to kits in stock and in production:

D350-567-013 (7 in stock, 0 in production) *Rev D*
D350-567-015 (7 in stock, 0 in production) *D*
D350-567-021 (1 in stock, 0 in production)
D350-567-023 (3 in stock, 1 in production, B?????) *Rev D*
D350-567-025 (8 in stock, 0 in production) *Rev D*
D350-567-031 (2 in stock, 0 in production) *Rev D*
D350-567-111 (2 in stock, 4 in production, B48364) *4 stK Rev D*
D350-567-117 (1 in stock, 0 in production) *Rev D*

PTO

WJF
09-07-17

Wlo 50614

ECN Verified & Complete: _____

Date: _____

D350-567-013 Rev D.

FG - 1 x 21269 } CHG 001.
6 x 23810

D350-567-015 Rev D.

FG 7 x 31410 CHG 001.

D350-567-021 CHG 004.

FG 1 x 43017.

D350-567-023 Rev D.

FG < 1 x 43424 } CHG 002.
2 x 47858

D350-567-025 Rev D.

Hong Kong < 1 x 37893
2 x 39894.

FG. — 1 x 44123 } CHG 002.
1 x 47732
3 x 44411 - CHG 001.

D350-567-031 Rev D.

FG - 2 x 43016 - CHG 01.

D350-567-111 Rev D.

Hong Kong - 1 x 40286 - CHG 003

FG Main - 3 x 48679 CHG 005.

D350-567-117

Main 1 x 48142 - CHG 001.

Work Order ID 50964

July 28, 2009

Page 1



Item ID:

Revision ID:

Item Name:

Draw Nbr:

Start Date: 7/28/09 10:56 Start Qty: 1.00

Revision Nbr:

Required Date: 7/29/09 Reqd Qty: 1.00



Reference: ECN09-632

Cust Item ID:

Customer ID:

Description: D350-567

Sales Order:

ADD NEW PAPERWORK TO KITS IN STK
FAA STC: SH989NE & SH990NE

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Hours

Sequence Work Center Operation

Draw Draw Plan Ascent Delect Delect Inen

DONE SN w/o 5064

W

REFERENCE ONLY

09.07.28

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

50614.

Date: 09.07.17	Job No.:	ADR Yes/No: <input checked="" type="checkbox"/> N	ADR Date:	ECN #: 09- 632
Product No.: D350-567		Created By: <i>[Signature]</i> KJ	Approved By:	
Product Name: Vertical Reference Window		Checked By:	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	N	EC/BB	
Production Document Control	Y	CL	
Customer Technical Support	N		

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:
Revised FAA stc's to reflect ICA document and include AS355NP model

Documents Affected:
Release FAA STC: SH989NE & SH990NE dated 09.06.30

PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3		N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	N			
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.07.17 <i>[Signature]</i>
10	Update Controlled PDF Files	N			
11	Update Master Document List (MDL)	N			
12	Update Document Record (DR)	N			
13	Update Product Development Summary	Y	KJ		09.07.17 <i>[Signature]</i>
14	Update QSI 021 and/or STC Approval List	Y	KJ		09.07.17 <i>[Signature]</i>
15	Update Parts /STC Database <i>Access only</i>	Y	KJ		09.07.17 <i>[Signature]</i>
16	Update / Verify ARC Database	Y	KJ	#4	09.07.17 <i>[Signature]</i>
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		09.07.17 <i>[Signature]</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
22					
23					

Description / Action: Add stc to all kits in stock and in production:

D350-567-011
-013
015.
017.
021
023
025.
027
031

- 041
- 111
- 113
- 115.
- 117.

REFERENCE ONLY

✓ w/o 50964

ECN Verified & Complete: _____ Date: _____